

Date: Monday, 6/5/2006 7:41:03 AM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DOUBLER ASSEMBLY  
 Job Number : 27341 -1  
 Estimate Number : 12368  
 P.O. Number : N/A Part Number : D314010  
 This Issue : 6/5/2006 S.O. No. : N/A Drawing Number : D3140  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : SMALL /MED FAB Drawing Revision : D1  
 Previous Run : N/A Material : N/A  
 Due Date : 6/30/2006 Qty: 2 Um: Each  
 Written By :  
 Checked & Approved By : *[Signature]* 06.06.05  
 Comment : Est. 06.04.19 New Issue KJ

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 D314085 Angle



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Angle

Batch

B27375-1

B060609①

2.0 D314089 Doubler



Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Doubler

Batch

B27376

B060609①

3.0 MS20426AD34 RIVET



Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)

RIVET

Batch

M19099

B060609①

4.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3140

B060609①

5.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

*[Signature]* 26.06.09

Monday, 6/5/2006 7:41:03 AM

er:

Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DOUBLER ASSEMBLY

Job Number: 27341

Part Number: D314010

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:           

*CZ 06/09/06* ①

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

*SP 06/06/09* ①

Job Completion



*CZ 06/09/06*